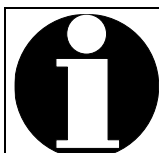
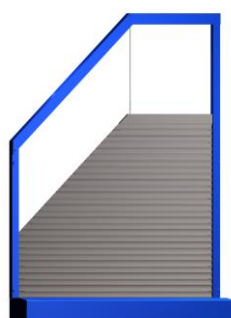


Assembly Instruction

Studio Star Roller Shutter Type GS -Manual Drive-



This assembly instruction contains important information on assembling roller shutters as well as important safety instructions.

The assembly operation may only be carried out by specialized staff of Schanz Rollladensysteme GmbH or technicians especially authorized by Schanz Rollladensysteme GmbH.

Schanz Rollladensysteme GmbH

Forchenbusch 9

D- 72226 Simmersfeld

Tel.: +49 (0)7484/9291-0

Fax: +49 (0)7484/9291-36

E-Mail: info@schanz.de

Internet: www.schanz.com



Commission – No.	Date Installation and Instruction	Signature

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General Safety Information

This assembly instruction contains information for the correct installation of Schanz roller shutters. Due to the different types deviations may occur from this assembly instruction. However, this does not affect the security information.

Below described assembly steps may only be carried out by specialized staff of Schanz Rollladensysteme GmbH or technicians especially authorized by Schanz Rollladensysteme GmbH.

Adhere to the applicable regulations of the insurance association and take the necessary precautions for all work and consider the safety instructions in this document. Depending on accessibility, scaffoldings, ladders, fall protection devices, lifting devices and Personal Protective Equipment (e.g. safety helmet, safety boots etc.) is to be used.





Transport / Packaging / Unpacking

Depending on the route of transport and the expected conditions the roller shutter will be packed and the roller shutter jacket will be fixed in the roller shutter box. Depending on the type and size of the roller shutters they might be so heavy that a suitable load-carrying equipment and lifting tool has to be utilized.

Only use sufficiently dimensioned, safe and correctly fixated load-carrying equipment and lifting tools and avoid damages and injuries.


Check immediately if the product has been delivered without damage. Immediately complain about damaged roller shutters.

Removing the transportation safety devices:

Unscrew and open the cover of the roller shutter box	
Remove the foam sheets Caution: The roller shutter jacket could unwind itself due to the initial tension within the drive system!	
Remove entry mouth	
Remove the 4 slats which are connected to the jacket Put on the cover and screw it back	


Assembling / Installation/ Working on the facade

Each roller shutter is individually manufactured according to your window shape and size and must only be installed by Schanz Rollladensysteme GmbH or technicians especially authorized.

	The installation of the roller shutter has to be conducted following the information given in the assembly and safety instructions.
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The installation of the roller shutters should only be conducted on ready-made rainproof facades!

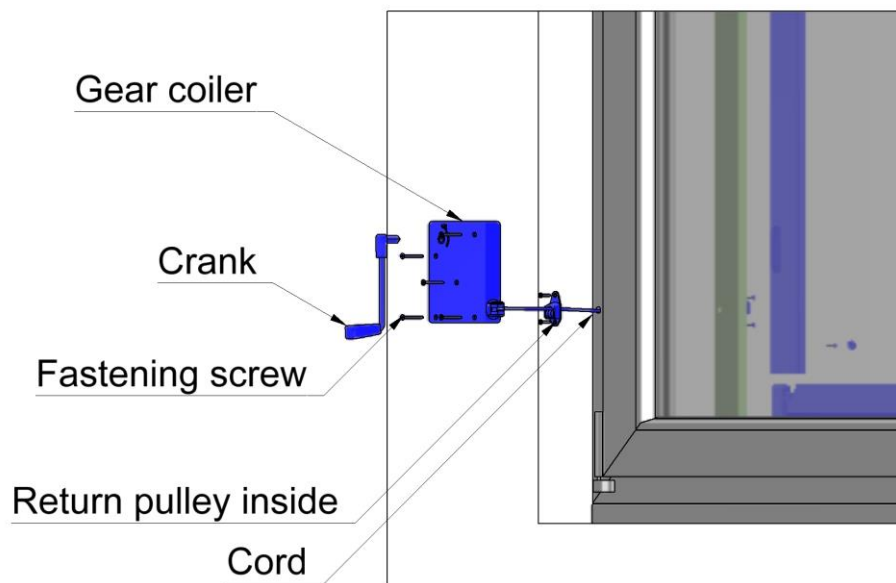
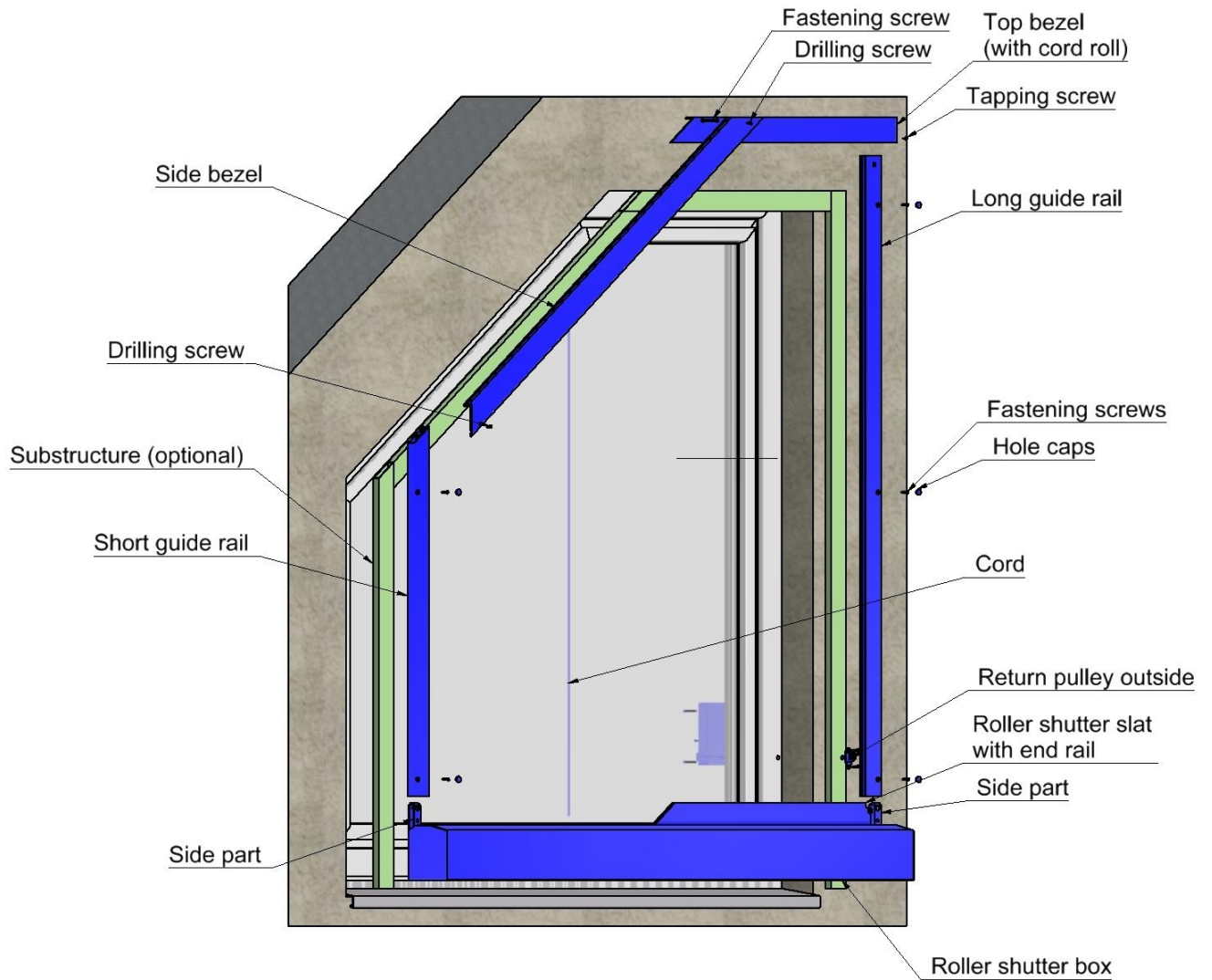
The plastering of the roller shutter could lead to severe damages due to damp and furthermore make essential reparation difficult or even impossible.

	The water drain holes on the bottom of the roller shutter box have to be clear at all times so that ingressed water can drain off! Under no circumstances may the shutter box be buried in the wall or stucco.
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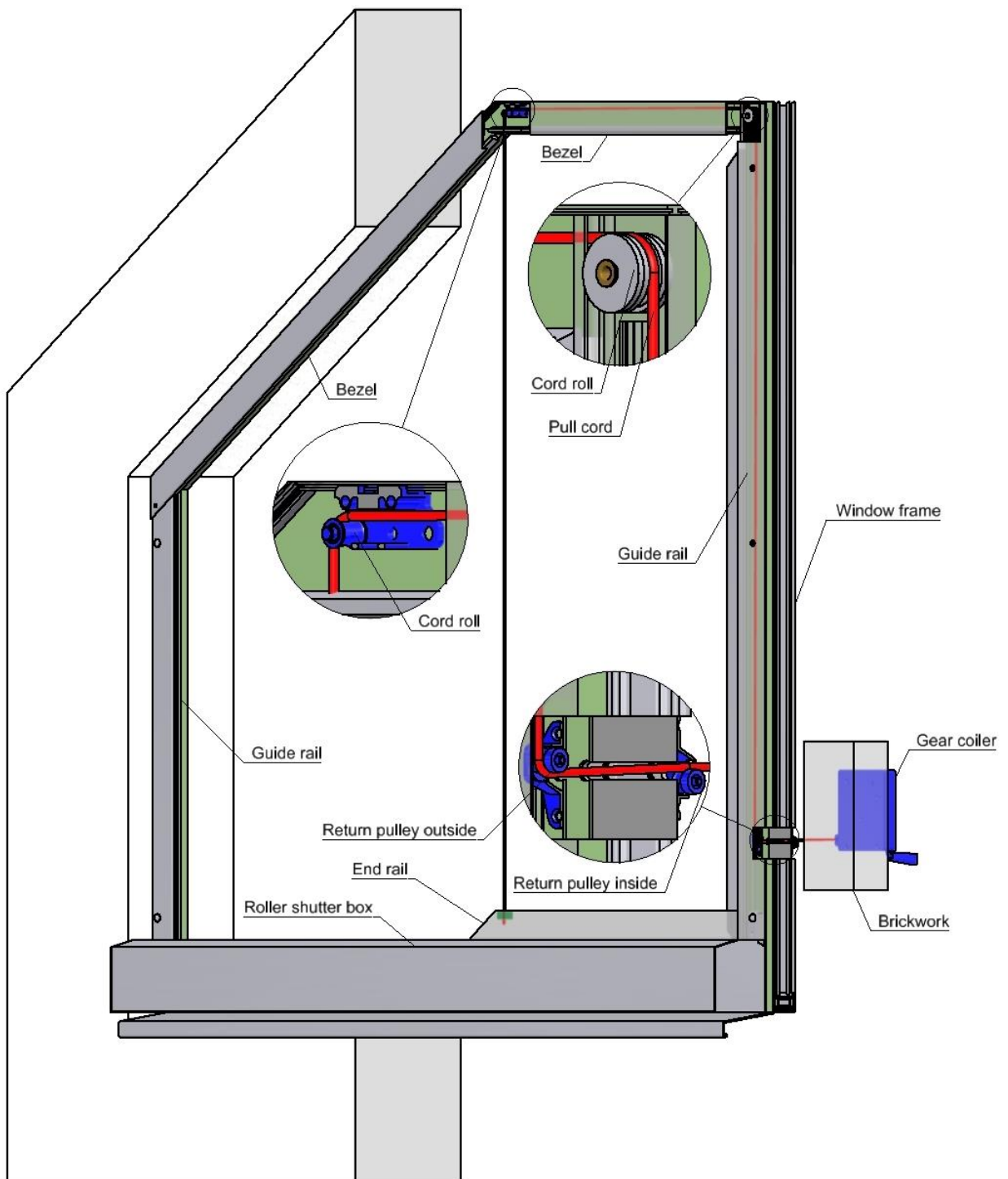
The roller shutter has to be fixed sufficiently and safe attuned to the ground!

Assembly Drawing – Outside Deflection

- The necessary working steps end with the number **..0** and **..1**

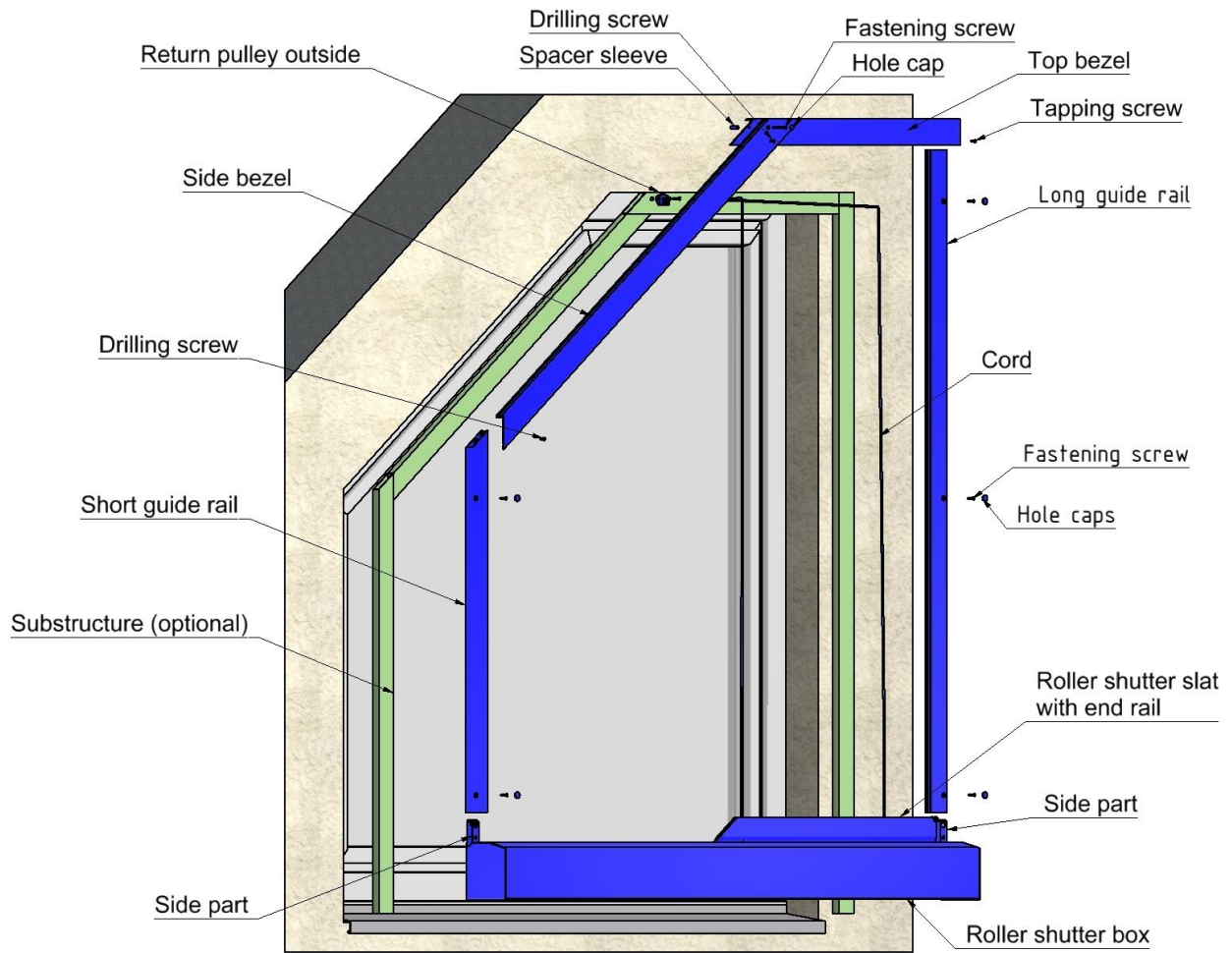


Cord Guidance – Outside Deflection

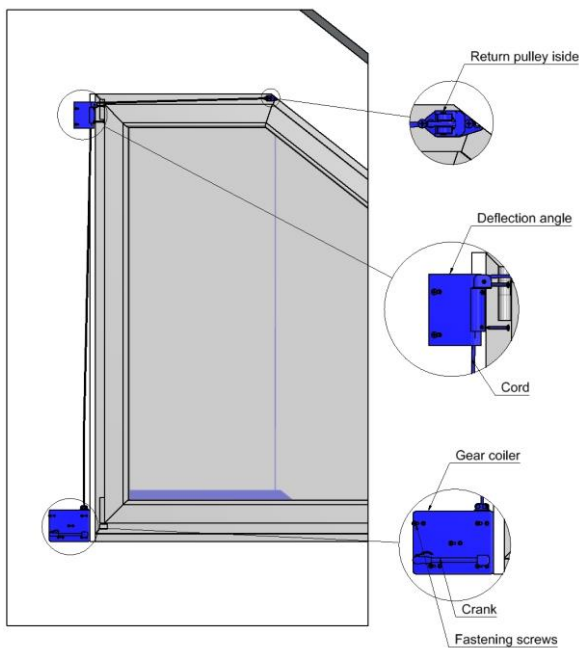


Assembly Drawing – Inside Deflection

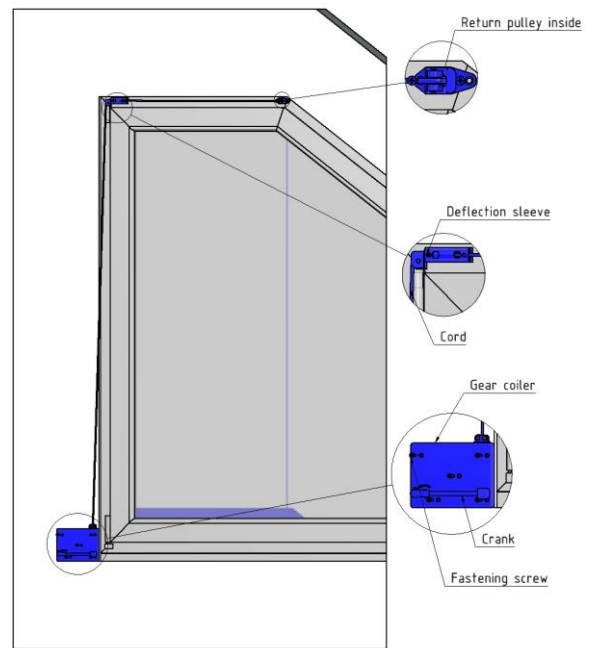
- The necessary working steps end with the number **..0** and **..5**



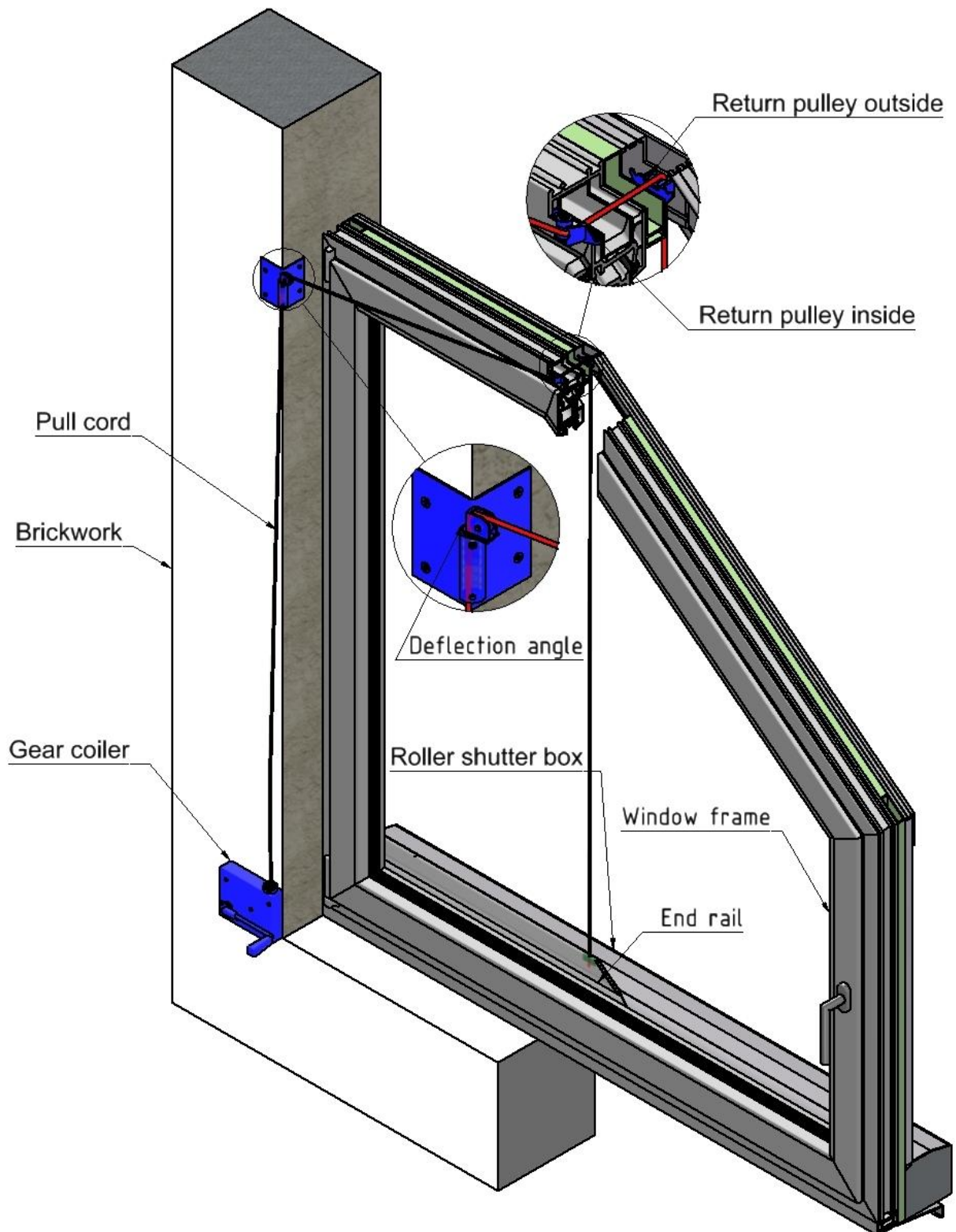
With reveal



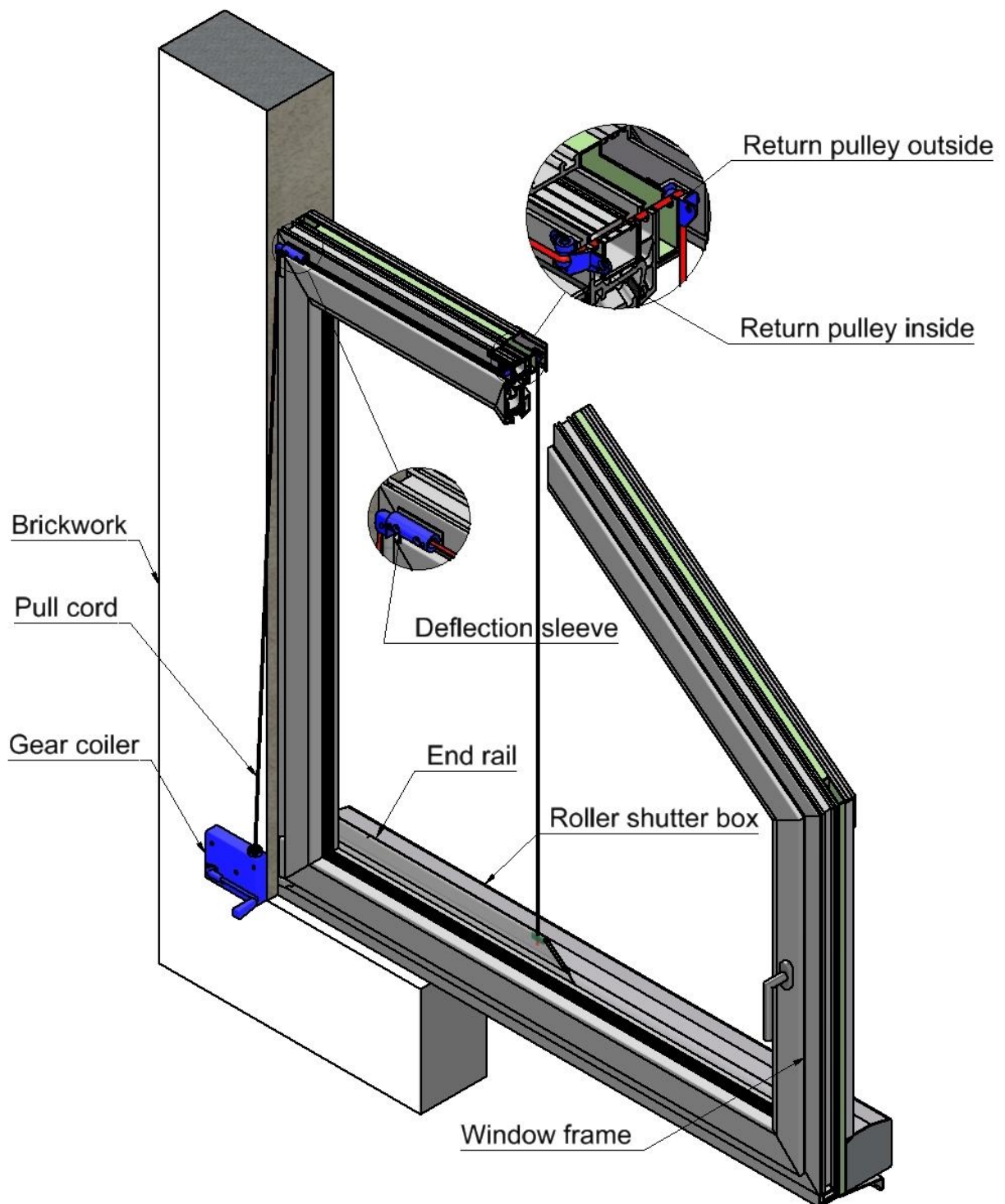
Without reveal



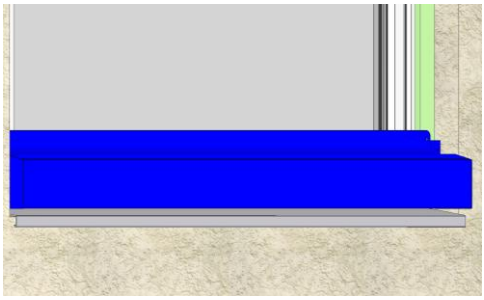
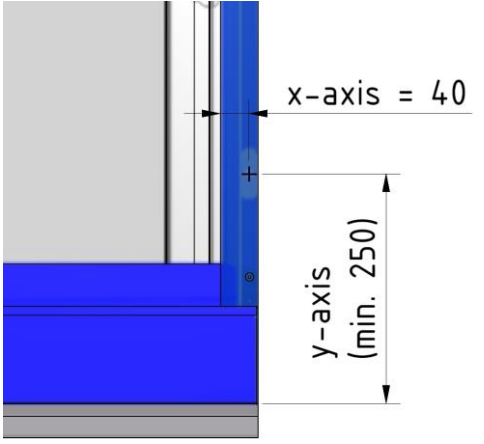
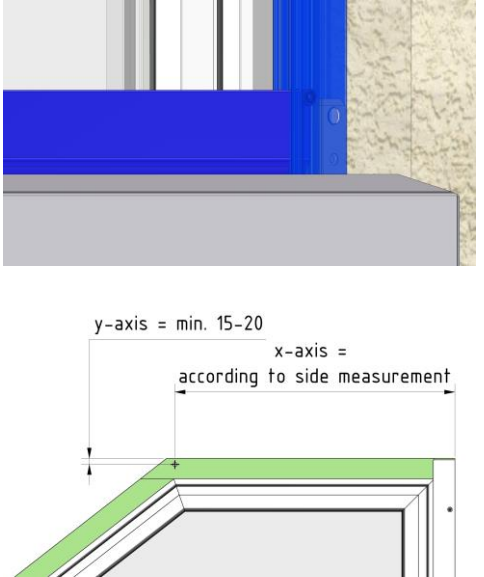
Cord Guidance – **Inside Deflection** (with reveal)

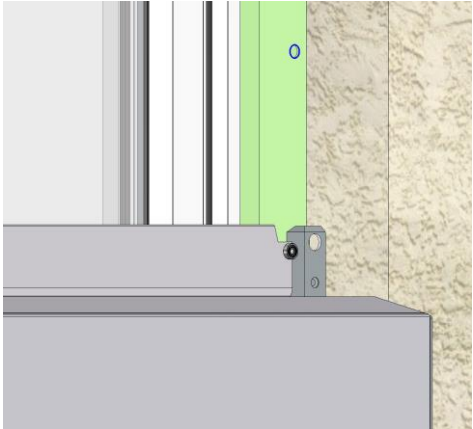
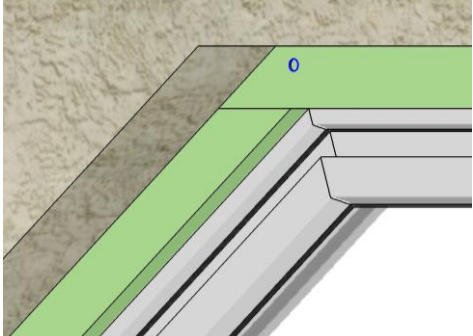
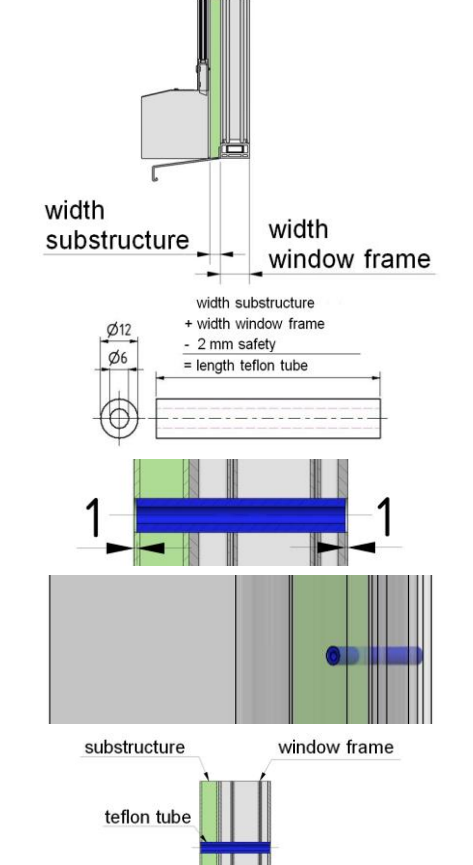


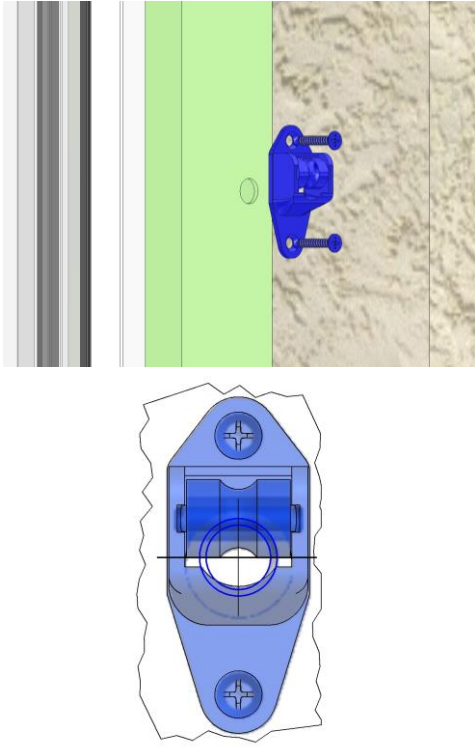
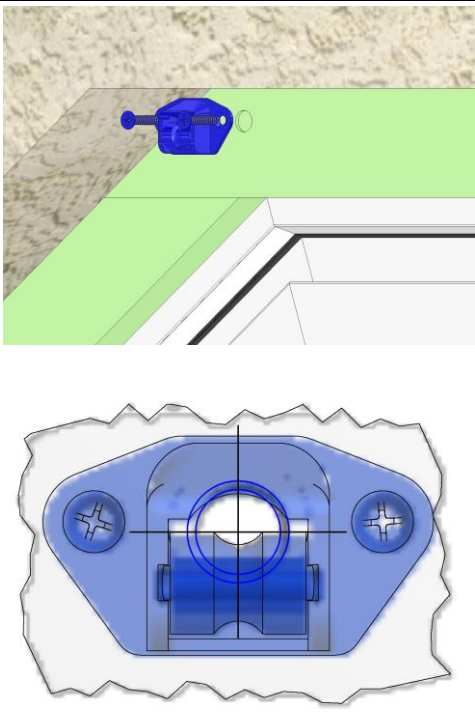
Cord Guidance – **Inside Deflection** (without reveal)

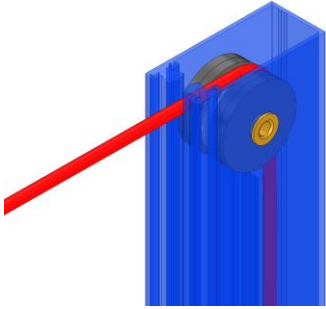
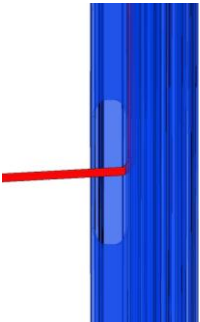
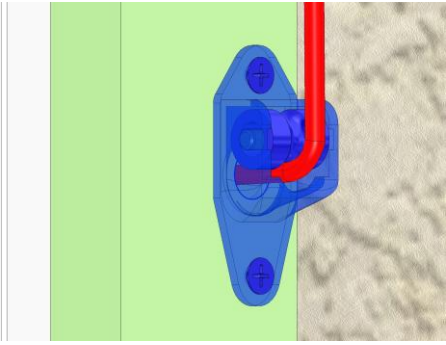
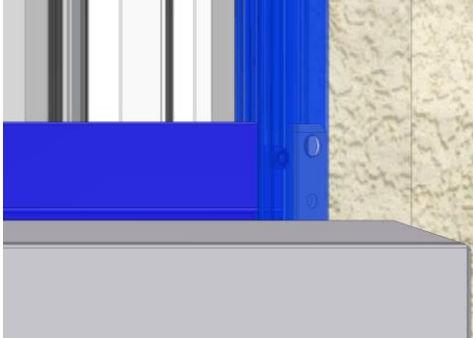
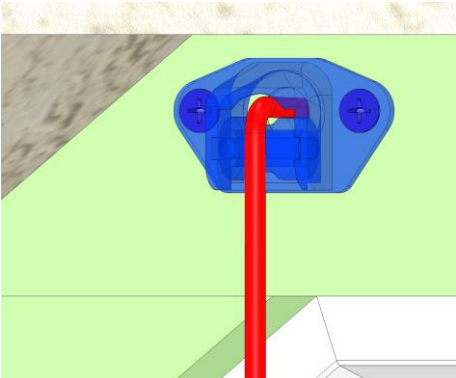


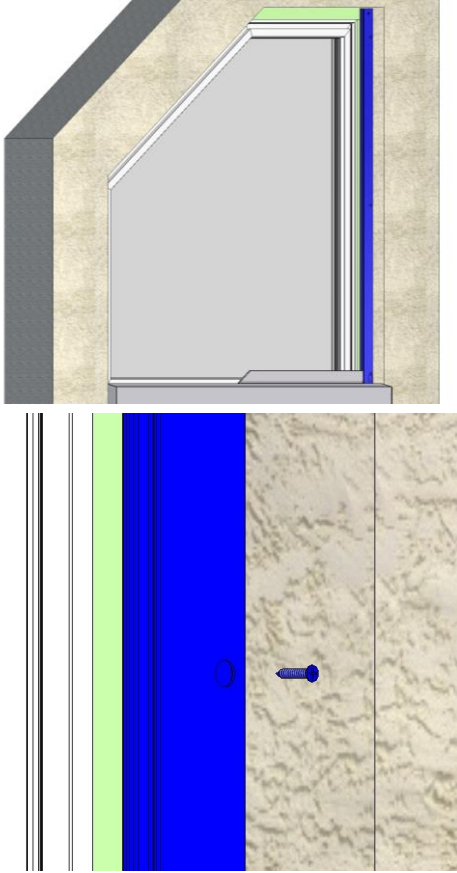
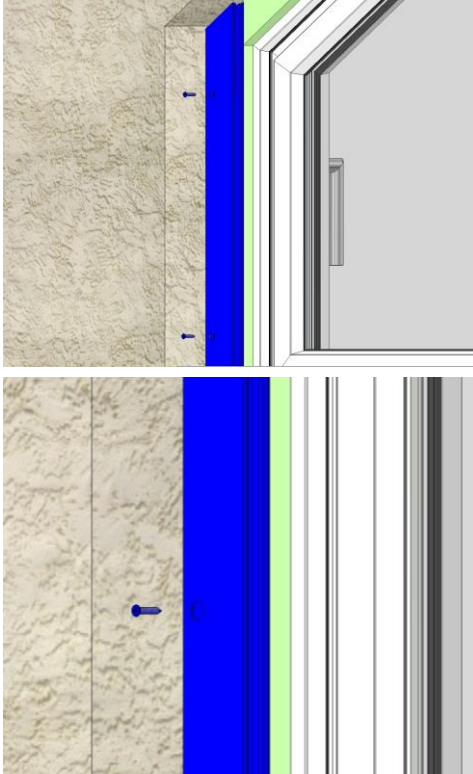
Description of the basic procedure

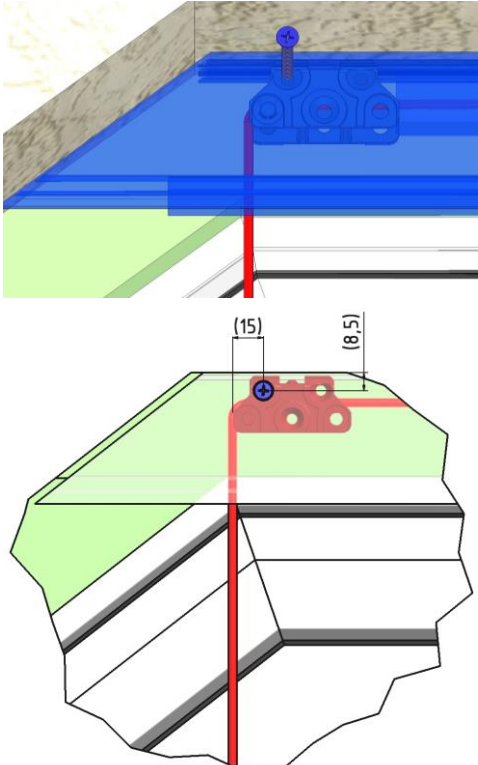
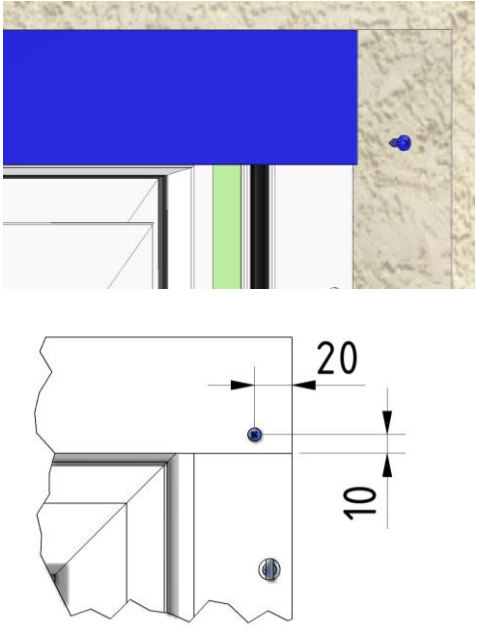
Step No.	Operation	Note	Check
	Check delivery for completeness		<ul style="list-style-type: none"> - Delivery is complete - Compare the goods with delivery note
00	Screw substructure to the window frame with appropriate fixing material	Optional	
10	Align the roller shutter box <ul style="list-style-type: none"> - Put the roller shutter box to the window sill - Check if the shutter box mounts horizontally on the windowsill using a spirit level. If necessary underlay the shutter box. - The drainage holes on the bottom of the roller shutter must be free so that ingressed water can drain off. 		<ul style="list-style-type: none"> - Overlay is necessary
21 Outside-Deflection	Mark the hole for the cord <ul style="list-style-type: none"> - Transmit the value of the y-axis (min. 250 mm) of the bottom edge of the box to the window sill (optional to the substructure) (according to site measurement) - Attach the long guide rail and align it - Transmit the value of the x-axis 40 mm of the interior edge of the guide rail to the window frame (optional to the substructure) 		
25 Inside-Deflection	Mark the hole for the cord <ul style="list-style-type: none"> - Lead the roller shutter rail into the guide rail and put on the box - Transmit the value of the y-axis (min. 15 to 20 mm) to the window frame (optional: to the substructure) (according to site measurement) - Transmit the value of the x-axis of the outer edge of the guide rail to the window frame (optional to the substructure) (according to site measurement) 		

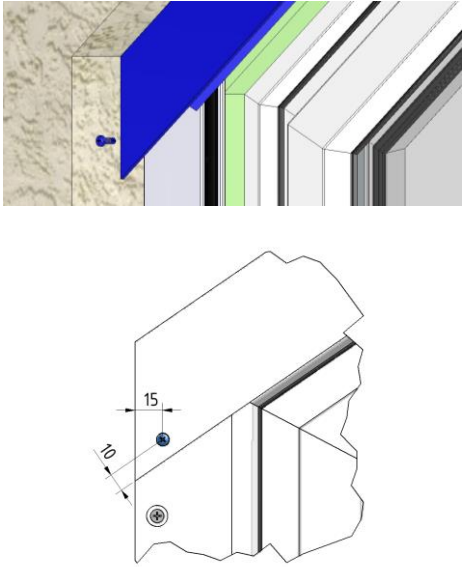
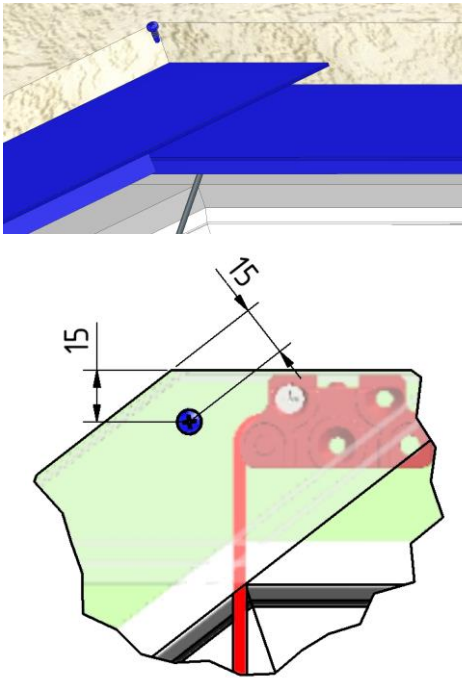
Step No.	Operation	Note	Check
<p>31 Outside-Deflection</p>	<p>Drill the hole for the cord at the angle of 90° with a drill Ø 12 mm and deburr it</p>		<ul style="list-style-type: none"> - Mind the space on the inside for the installation of the return pulley
<p>35 Inside-Deflection</p>	<p>Drill the hole for the cord at the angle of 90° with a drill Ø 12 mm and deburr it</p>		<ul style="list-style-type: none"> - Mind the space on the inside for the installation of the return pulley
<p>40</p>	<p>Fasten the teflon tube</p> <p>Attention: The teflon tube must be about 2 mm shorter than the length of the through-hole.</p> <p>(substructure and window frame)</p> <ul style="list-style-type: none"> - Insert the teflon tube into the borehole 		<ul style="list-style-type: none"> - The teflon tube about 2 mm shorter than the through-hole - The teflon tube mustn't protrude on both sides

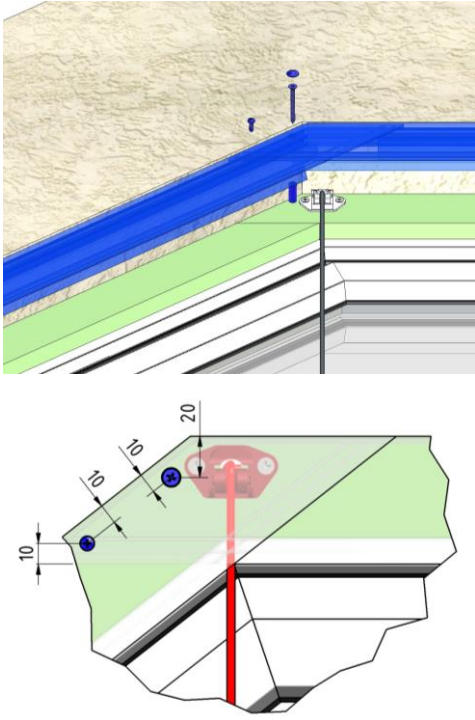
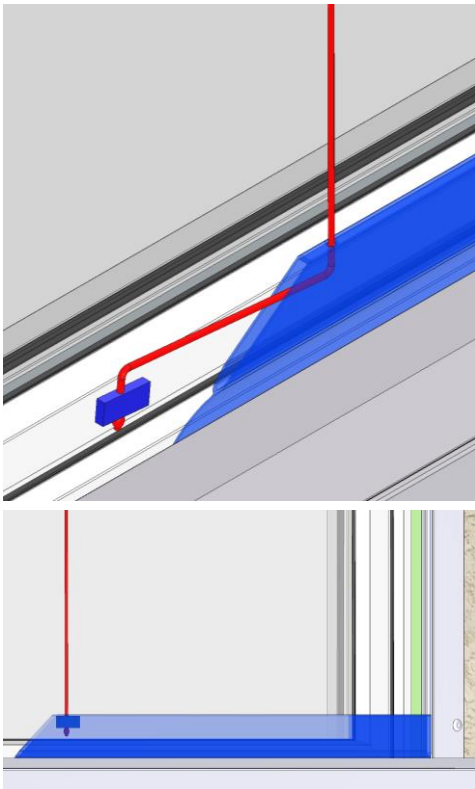
Step No.	Operation	Note	Check
51 Outside-Deflection	Install the outer return pulley - Screw the return pulley with appropriate fixing material to the window frame (optional: substructure)		<ul style="list-style-type: none"> - The course of the cord is in a 90° angle over the return pulley Position: <ul style="list-style-type: none"> - The bottom edge of the reel is mounted centrally to the hole
55 Inside-Deflection	Install the outer return pulley - Screw the return pulley with appropriate fixing material to the window frame (optional: substructure)		<ul style="list-style-type: none"> - The course of the cord is in a 90° angle over the return pulley Position: <ul style="list-style-type: none"> - The top edge of the reel is mounted centrally to the hole

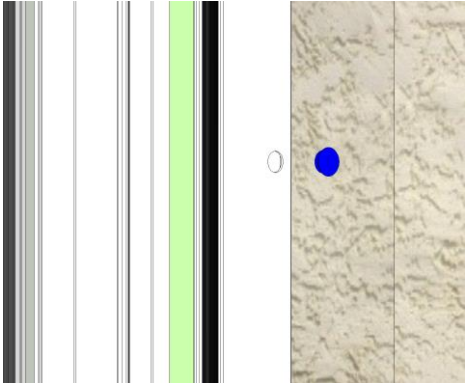
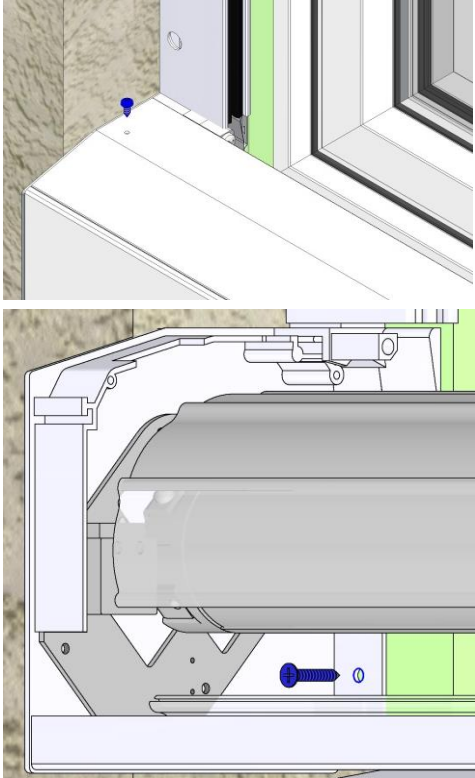
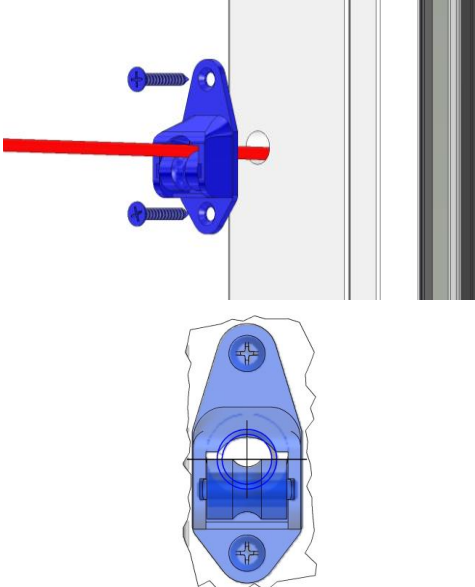
Step No.	Operation	Note	Check
<p>61 Outside-Deflection</p>	<p>Feed the cord into the interior</p> <ul style="list-style-type: none"> - Pull the cord over the return pulley and through the slot in the guide rail - Pull the cord over the return pulley through the hole into the interior - Lead the roller shutter end rail into the guide rail and put on the box 	   	
<p>65 Inside-Deflection</p>	<p>Feed the cord into the interior</p> <ul style="list-style-type: none"> - Pull the cord over the return pulley and through the slot in the guide rail 		

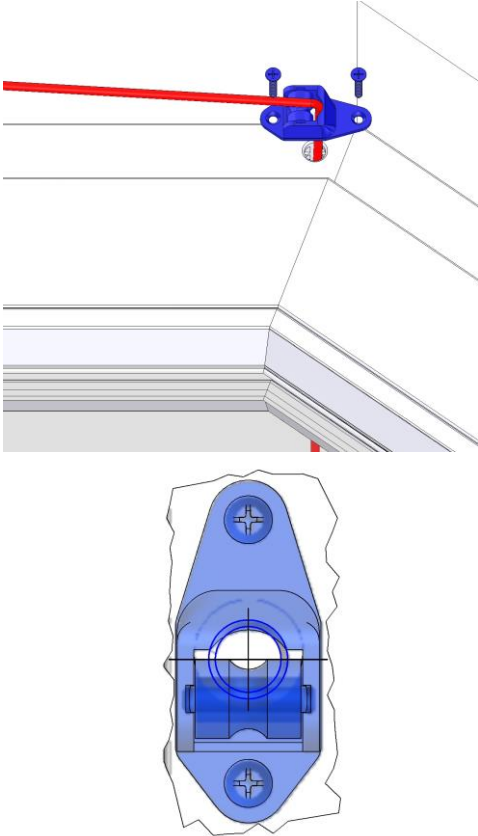
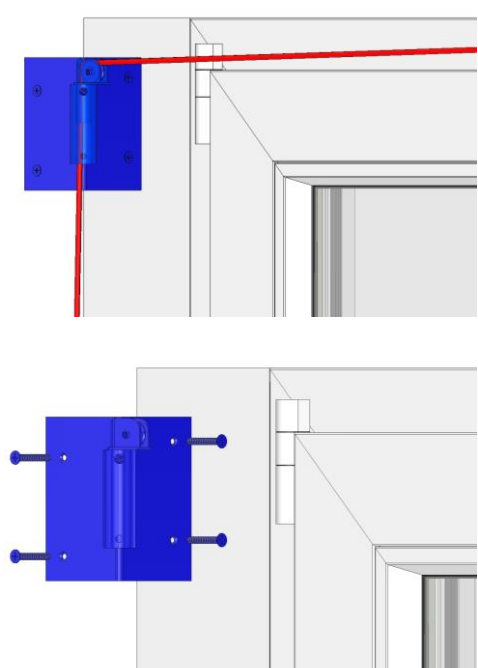
Step No.	Operation	Note	Check
70	<p>Attach long guide rail</p> <ul style="list-style-type: none"> - Check the correct position using a spirit level - Screw the guide rail with appropriate fixing material and according to the number of fixing holes on the guide rail to the window frame (optional: Subconstruction) 		<ul style="list-style-type: none"> - Do not damage the cord
80	<p>Attach short guide rail</p> <ul style="list-style-type: none"> - Put short guide rail on the box - Check the correct position using a spirit level - Screw the guide rail with appropriate fixing material and according to the number of fixing holes on the guide rail to the window frame (optional: Subconstruction) 		

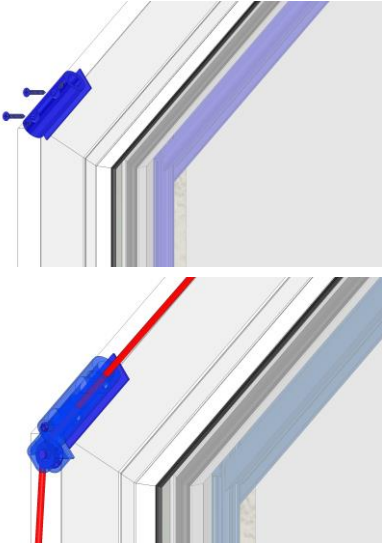
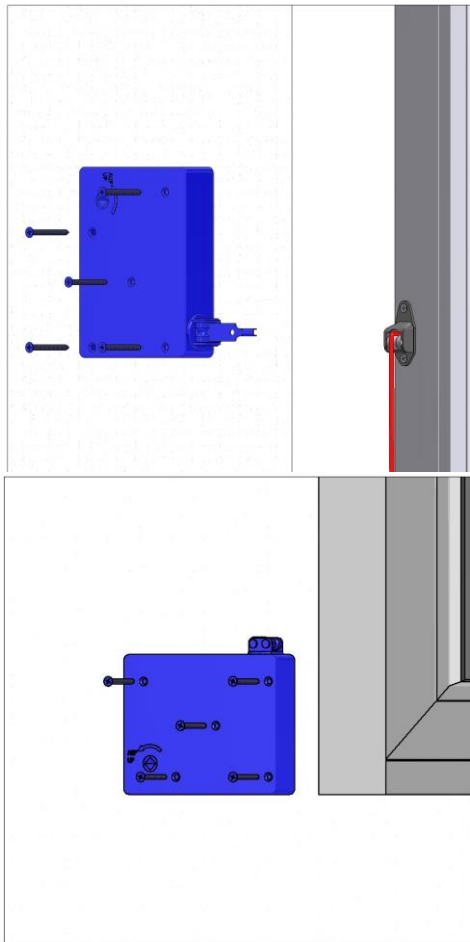
Step No.	Operation	Note	Check
<p>91 Outside-Deflection</p>	<p>Attach upper bezel with return pulley</p> <ul style="list-style-type: none"> - Lead the cord over the return pulley and put on the bezel - If necessary adjust the position of the return pulley (unscrew the grub screw beforehand and then tighten it again after the correction) - Predrill a hole for the countersunk screw and lower it, then screw the bezel through the cord roll using appropriate screws, to the window frame (optional substructure). 		<ul style="list-style-type: none"> - Position of the cord is perpendicular - Do not damage the cord - Mind the return pulley below the bezel
<p>100</p>	<p>Attach upper bezel with a short tapping screw to the long guide rail</p>		<ul style="list-style-type: none"> - Do not damage the cord

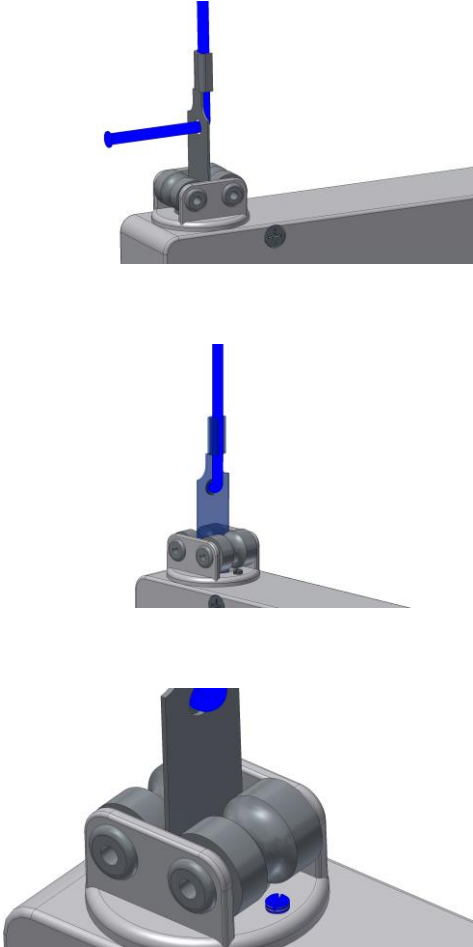
Step No.	Operation	Note	Check
110	Put on side bezel and attach it with drilling screw to the short guide rail		
121 Outside-Deflection	Screw together the bezels - Align the bezels and screw them together with a drilling screw.		<ul style="list-style-type: none"> - Do not damage the cord - Mind the return pulley below the bezel

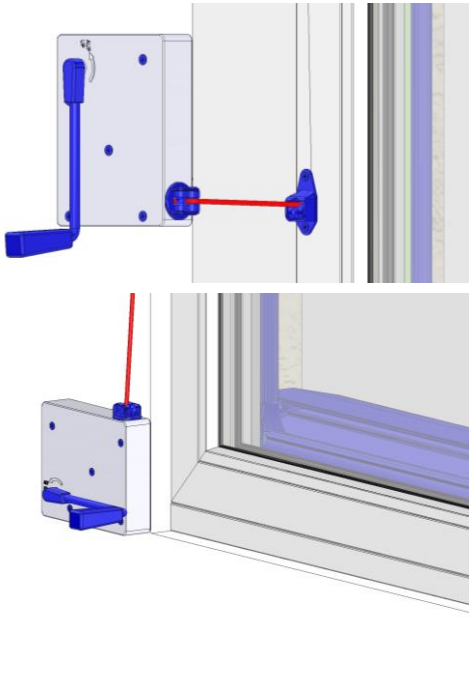
Step No.	Operation	Note	Check
<p>125</p> <p>Inside-Deflection</p>	<p>Screw together the bezels</p> <ul style="list-style-type: none"> - Align the bezels and screw them together with drilling screw - Predrill a hole for the countersunk screw and lower it, then screw the bezel through the cord roll using appropriate screws, to the window frame (optional substructure). - Place hole caps 		<ul style="list-style-type: none"> - Do not damage the cord - Mind the return pulley below the bezel
<p>130</p>	<p>Attach the cord</p> <ul style="list-style-type: none"> - Pull the cord end in the end rail and through the end rail inset and knot it together - Overhangig cord should <u>not</u> be cut immediately after the knot – leave it longer for approximately 100mm - Melt the end of the cord with a cigarette lighter <ul style="list-style-type: none"> - Put the end rail inset into the end rail and stow the remaining cord in the end rail. 		<ul style="list-style-type: none"> - Overhanging cord is completely within the end rail

Step No.	Operation	Note	Check
140	Place the hole caps <ul style="list-style-type: none"> - Place the hole caps according to the amount of anchor points on the guide rail 		<ul style="list-style-type: none"> - The roller shutter is correctly attached and hole caps are available - Water drain holes are clear
150	Attach Roller shutter box <ul style="list-style-type: none"> - Unscrew the screws of the box lid and open the roller shutter box <ul style="list-style-type: none"> - Screw the roller shutter box on the left and the right side through the side part and back panel with appropriate fixing material to the window frame (optional: substructure) <p>To prevent the box from twisting due to the forces acting, it must be fastened.</p>		
161 Outside-Deflection	Install the inner return pulley <ul style="list-style-type: none"> - Pull the cord through the return pulley - Screw the return pulley with appropriate fixing material to the window frame 		Position: <ul style="list-style-type: none"> - The top edge of the reel is mounted centrally to the hole

Step No.	Operation	Note	Check
<p>165 Inside-Deflection</p>	<p>Install the inner return pulley</p> <ul style="list-style-type: none"> - Pull the cord through the return pulley - Screw the return pulley with appropriate fixing material to the window frame 		<p>Position:</p> <ul style="list-style-type: none"> - The bottom edge of the reel is mounted centrally to the hole
<p>175 Inside-Deflection</p>	<p>Attach the deflection angle (with reveal)</p> <ul style="list-style-type: none"> - Screw the deflection angle to the reveal using appropriate fixing material <ul style="list-style-type: none"> - Pull the cord through the deflection sleeve, align it according to the course of the cord and fix with the screw 		

Step No.	Operation	Note	Check
<p>175 Inside-Deflection</p>	<p>Attach the deflection sleeve (without reveal)</p> <ul style="list-style-type: none"> - Screw the deflection sleeve to the window frame using appropriate fixing material - Pull the cord through the deflection sleeve, align it according to the course of the cord and fix with the screw 		
<p>180</p>	<p>Attach the gearcoil</p> <ul style="list-style-type: none"> - Screw the gearcoil with appropriate fixing material and according to the number of fixing holes to the wall 		<ul style="list-style-type: none"> - Mind an obstacle-free course of the cord and crank

Step No.	Operation	Note	Check
190	<p>Fixing the cord to the gearcoil</p> <ul style="list-style-type: none"> - The length of the cord should be dimensioned in a way that it is reeled up approx. 1m before the roller shutter moves upwards - Pull the cord through the drill hole of the metal strip and melt the end with a cigarette lighter and press the melted end against the metal strip. - Tighten the pull cord along the metal strip and press both flags with a pliers against the cord - If applicable align the deflection on the gear coil to the cord guidance and fix it again with the screw. 		

Step No.	Operation	Note	Check
200	<p>Completion of the installation and test run</p> <ul style="list-style-type: none"> - Tighten the cord and by turning the crank in the UP-direction wind it into the gear coil - Always put fat spray on the guide rails in the area of the end rail guidance during the test run (only with inside deflection) <p><u>Attention:</u></p> <p>The case should under no circumstances be opened because the spring-assisted self-locking of the gear coil can only be reassembled with special tools.</p> <p>To change an already built in pull cord proceed in reverse order. The metal strip can be pulled out using pliers.</p> <ul style="list-style-type: none"> - Carry out danger and usage instruction with the customer and hand over the provided documentation. 		<ul style="list-style-type: none"> - Mind the given direction of rotation of the crank - The roller shutter is correctly attached and hole caps are available - Water drain holes are clear - Roller shutter is working - Instruction took place - Documentation handed over

Copyright / References to this documentation

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